

## ...NOW THAT'S QUALITY!

### **ALUMINUM BOX SECTIONS**

- Thickness
- Features
- Surface



Aluminum box sections are extruded, heat cured, with high torsional stiffness. Cross-sections: 22-23/50 and 25/60mm Wall thickness: 1.5 to 2.3mm, depending on type and length

For spirit levels with a length of 150cm and above, only profiles with extremely thick walls are used.

Box sections can be used as a drawing aid on all sides.

The SOFT spirit levels have pleasant, rounded edges.

The surfaces of the box sections are strato-silver anodized or powder-coated in signal color, providing a comfortable grip.

#### **QUALITY CONTROL**

WEISS spirit levels are manufactured according to the WEISS Quality Management System.

Each spirit level is electronically adjusted and subjected to a final electronic inspection at the end of production.











The barrel-shaped and virtually unbreakable vials of acrylic glass - also available with **two additional rings** for setting out 2% slopes - are durably, permanently and unchangeably connected to the body by the patented SOLID Mounting System.

#### **GUARANTEE**

We provide a 30-year guarantee for the durability of the vials when the level is used properly.

#### **DESIGN**

The design of the body and of all components of the NIVEAU ensures a **CLEAN effect.** 

Accumulation of debris is reduced and cleaning is very easy.

A contribution to accuracy



#### **MAGNETS**

Upon request WEISS spirit levels can be supplied with extra strong magnets in the base.



#### **ACCURACY**

For all spirit levels with permanently mounted vials, the accuracy - achieved through electronic adjustment and final checks - is at least  $0.5 \text{mm/m} = 0.029^{\circ}$  in normal position.

The spirit levels of the NIVEAU PLAN, NIVEAU MAX, and NIVEAU DIGIT series have an accuracy of at least 0.75mm/m = 0.043° for overhead measurement.

#### Normal position



Overhead measurement



# SPIRIT LEVEL >> NIVEAU NORM





Strong aluminum box section, 22/50mm, sharp-edged, extruded, heat cured, with high torsional stiffness, and usable as a drawing aid on all sides.

For lengths of 150cm and above, only profiles with extremely thick walls are used.

Surface strato-silver anodized or powder-coated in signal color, providing a comfortable grip.

If required, the spirit level can be printed, at a surcharge, with a millimeter scale, advertising or graphic elements.

The barrel-shaped and virtually unbreakable vials of acrylic glass are durably, permanently and unchangeably connected to the body by the patented SOLID Mounting System.

We provide a 30-year guarantee for the durability of the vials when the level is used properly.

The accuracy - achieved through electronic adjustment and final checks - is at least  $0.5 \text{mm/m} = 0.029^{\circ}$  in normal position.

The design of the body and of all components of the NIVEAU ensures a **CLEAN effect.** 

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Strato-silver anodized 1 horizontal vial, 1 vertical vial

L(cm)	Order code	
30	95030	
40	95040	
50	95050	
60	95060	
70	95070	
80	95080	
90	95090	
100	95100	
120	95120	
150	95150	
180	95180	
200	95200	

#### **NIVEAU NORM Type 85**

Powder-coated in signal color 1 horizontal vial, 1 vertical vial

L(cm)	Order code	
30	85030	
40	85040	
50	85050	
60	85060	
70	85070	
80	85080	
90	85090	
100	85100	
120	85120	
150	85150	
180	85180	
200	85200	

#### **NIVEAU NORM Type 95M**

Strato-silver anodized 1 horizontal vial, 1 vertical vial Strong magnets

L(cm)	) Order code	
30	95030M	
40	95040M	
50	95050M	
60	95060M	
70	95070M	
80	95080M	
90	95090M	
100	95100M	
120	95120M	
150	95150M	
180	95180M	
200	95200M	

#### **NIVEAU NORM Type 85M**

Powder-coated in signal color 1 horizontal vial, 1 vertical vial Strong magnets

L(cm)	Order code
30	85030M
40	85040M
50	85050M
60	85060M
70	85070M
80	85080M
90	85090M
100	85100M
120	85120M
150	85150M
180	85180M
200	85200M

#### Available at a surcharge:



### SPIRIT LEVEL >> NIVEAU SOFT





Strong aluminum box section, 22/50mm, extruded, heat cured, with high torsional stiffness and pleasantly rounded edges.

Surface strato-silver anodized or powder-coated in signal color, providing a comfortable grip.

If required, the spirit level can be printed, at a surcharge, with a millimeter scale, advertising or graphic elements.

The barrel-shaped and virtually unbreakable vials of acrylic glass are durably, permanently and unchangeably connected to the body by the patented SOLID Mounting System.

We provide a 30-year guarantee for the durability of the vials when the level is used properly.

The accuracy - achieved through electronic adjustment and final checks is at least 0.5mm/m = 0.029° in normal position.

The design of the body and of all components of the NIVEAU ensures a **CLEAN effect.** 

Accumulation of debris is reduced and cleaning is very easy.

A contribution to accuracy

#### **NIVEAU SOFT Type 92**

Strato-silver anodized 1 horizontal vial, 1 vertical vial

L (cm)	Order code	
30	92030	
40	92040	
50	92050	
60	92060	
70	92070	
80	92080	
90	92090	
100	92100	
120	92120	
150	_	
180	-	
200	_	

#### **NIVEAU SOFT Type 92M**

Strato-silver anodized 1 horizontal vial, 1 vertical vial Strong magnets

L (cm)	Order code	
30	92030M	
40	92040M	
50	92050M	
60	92060M	
70	92070M	
80	92080M	
90	92090M	
100	92100M	
120	92120M	
150	_	
180	_	

#### **NIVEAU SOFT Type 82**

Powder-coated in signal color 1 horizontal vial, 1 vertical vial

L (cm)	Order code		
30	82030		
40	82040		
50	82050		
60	82060		
70	82070		
80	82080		
90	82090		
100	82100		
120	82120		
150	_		
180	_		
200	_		

### **NIVEAU SOFT Type 82M**

Powder-coated in signal color 1 horizontal vial, 1 vertical vial Strong magnets

L (cm)	Order code	
30	82030M	
40	82040M	
50	82050M	
60	82060M	
70	82070M	
80	82080M	
90	82090M	
100	82100M	
120	82120M	
150	_	
180	_	

#### Available at a surcharge:



# SPIRIT LEVEL >> NIVEAU BIG





The extra-strong aluminum box section is 23/50mm, sharp-edged, extruded, heat cured, with high torsional stiffness, and usable as a drawing aid on all sides.

#### For the highest standards!

Shock-absorbing soft endcaps. Horizontal vial with luminous backing plate allows measuring in subdued light.

Surface golden anodized or powdercoated in signal color, providing a comfortable grip.

If required, the spirit level can be printed, at a surcharge, with a millimeter scale, advertising or graphic elements.

The barrel-shaped and virtually unbreakable vials of acrylic glass are durably, permanently and unchangeably connected to the body by the patented SOLID Mounting System.

We provide a 30-year guarantee for the durability of the vials when the level is used properly.

The accuracy - achieved through electronic adjustment and final checks - is at least 0.5mm/m = 0.029° in normal position.

The design of the body and of all components of the NIVEAU ensures a **CLEAN effect.** 

Accumulation of debris is reduced and cleaning is very easy.

A contribution to accuracy,



Golden anodized 1 horizontal vial, 1 vertical vial

L (cm)	Order code
30	97030
40	97040
50	97050
60	97060
70	97070
80	97080
90	97090
100	97100
120	97120
150	97150
180	97180
200	97200

#### **NIVEAU BIG Type 87**

Powder-coated in signal color 1 horizontal vial, 1 vertical vial

L (cm)	Order code	
30	87030	
40	87040	
50	87050	
60	87060	
70	87070	
80	87080	
90	87090	
100	87100	
120	87120	
150	87150	
180	87180	
200	87200	

### **NIVEAU BIG Type 97M**

Golden anodized 1 horizontal vial, 1 vertical vial Strong magnets

L (cm)	Order code
30	97030M
40	97040M
50	97050M
60	97060M
70	97070M
80	97080M
90	97090M
100	97100M
120	97120M
150	97150M
180	97180M
200	97200M

#### **NIVEAU BIG Type 87M**

Powder-coated in signal color 1 horizontal vial, 1 vertical vial Strong magnets

L (cm)	Order code
30	87030M
40	87040M
50	87050M
60	87060M
70	87070M
80	87080M
90	87090M
100	87100M
120	87120M
150	87150M
180	87180M
200	87200M

#### Available at a surcharge:



# SPIRIT LEVEL >> NIVEAU PLAN





The strong aluminum box section is 22/50mm, sharp-edged, extruded, heat cured, with high torsional stiffness, and usable as a drawing aid on all sides.

### With precision-milled working surface.

Pleasant-to-grip surface, powder-coated in signal color.

If required, the spirit level can be printed, at a surcharge, with a millimeter scale, advertising or graphic elements.

The barrel-shaped and virtually unbreakable vials of acrylic glass are durably, permanently and unchangeably connected to the body by the patented SOLID Mounting System.

We provide a 30-year guarantee for the durability of the vials when the level is used properly.

The accuracy - achieved through electronic adjustment and final checks - is at least 0.5mm/m = 0.029° in normal position, and at least 0.75mm/m = 0.043° for overhead measurement.

The design of the body and of all components of the NIVEAU ensures a **CLEAN effect.** 

Accumulation of debris is reduced and cleaning is very easy.

A contribution to accuracy.

#### **NIVEAU PLAN Type 88**

Powder-coated in signal color 1 horizontal vial, 1 vertical vial 1 milled working surface

L (cm)	Order code
30	88030
40	88040
50	88050
60	88060
70	88070
80	88080
90	88090
100	88100
120	88120
150	_
180	-
200	_

#### **NIVEAU PLAN Type 88M**

Powder-coated in signal color 1 horizontal vial, 1 vertical vial 1 milled working surface Strong magnets

L (cm)	Order code
30	88030M
40	88040M
50	88050M
60	88060M
70	88070M
80	88080M
90	88090M
100	88100M
120	88120M
150	_
180	-
200	_

#### Available at a surcharge:



## SPIRIT LEVEL >> NIVEAU MAX



The extremely strong aluminum box section is 25/60mm, extruded, heat cured, with thick walls and reinforcing ribs for high torsional stiffness - the alternative to the die-cast spirit level. Usable as a drawing aid on all sides.

Horizontal vial with luminous backing plate allows measuring in subdued light.

Pleasant-to-grip surface, powder-coated in signal color.

With 2 precision-milled working surfaces up to a length of 120cm.

The barrel-shaped and virtually unbreakable vials of acrylic glass are durably, permanently and unchangeably connected to the body by the patented SOLID Mounting System.

We provide a 30-year guarantee for the durability of the vials when the level is used properly.

The accuracy - achieved through electronic adjustment and final checks - is at least 0.5mm/m = 0.029° in normal position, and at least 0.75mm/m = 0.043° for overhead measurement.

The design of the body and of all components of the NIVEAU ensures a **CLEAN effect.** 

Accumulation of debris is reduced and cleaning is very easy.

A contribution to accuracy

### 2 milled working surfaces L (cm) Order code

**NIVEAU MAX Type 89** 

Powder-coated in signal color

1 horizontal vial, 1 vertical vial

30	_	
40	89040	
50	_	
60	89060	
70	_	
80	89080	
90	89090	
100	89100	
120	89120	
150	89150	
180	89180	
200	89200	
240	89240	

#### Available at a surcharge:

3rd vial 90°	
3rd vial 45°	
Alternatively	
Horizontal vial with 2 additional rings	
for setting out 2% slopes	

#### **NIVEAU MAX Type 89G**

Powder-coated in signal color 1 horizontal vial, 2 vertical vials 2 milled working surfaces, 2 handholds

L (cm)	Order code
30	-
40	_
50	_
60	38906G
70	_
80	38908G
90	38909G
100	38910G
120	38912G
150	38915G
180	38918G
200	38920G
240	38924G

#### Available at a surcharge:

3rd vial 45° (instead of 90°)

Alternatively
Horizontal vial with 2 additional rings
for setting out 2% slopes



# SPIRIT LEVEL >> NIVEAU DIGIT





The **NIVEAU DIGIT** electronic spirit level displays the slope in degrees (°) or percent (%).

- Display in increments of 0.1° and 0.1%
- Signal tone can be switched on for 0° and 90°
- Hold key for saving a measurement
- Digital display turns over automatically for overhead measurement
- Simple calibration
- 9V battery included

#### **Accuracy:**

#### Module:

- at 0° and 90°  $\pm$  0.1°
- between  $0^{\circ}$  and  $90^{\circ} \pm 0.2^{\circ}$

#### Spirit level

At least 0.5mm/m = 0.029° in normal position, and at least 0.75mm/m = 0.043° for overhead measurement

The extremely strong aluminum box section is 25/60mm, extruded, heat cured, with thick walls and reinforcing ribs for high torsional stiffness - the alternative to the die-cast spirit level. Usable as a drawing aid on all sides.

Horizontal vial with luminous backing plate allows measuring in subdued light.

Pleasant-to-grip surface, powder-coated in signal color.

With 2 precision-milled working surfaces up to a length of 120cm.

The design of the body and of all components of the NIVEAU ensures a **CLEAN effect.** 

Accumulation of debris is reduced and cleaning is very easy.

A contribution to accuracy.

#### **NIVEAU DIGIT**

Powder-coated in signal color 1 horizontal vial, 1 vertical vial 2 milled working surfaces

L (cm)	Order code
30	-
40	_
50	_
60	80506
70	_
80	80508
90	_
100	80510
120	80512
150	89515
180	89518
200	89520

Supplied with a practical carrying case at no extra charge.



## SPIRIT LEVEL >> NIVEAU GRAD



The strong aluminum box section is 22/50mm, sharp-edged, extruded, heat cured, with high torsional stiffness, and usable as a drawing aid on all sides.

Surface strato-silver anodized or powder-coated in signal color, providing a comfortable grip.

Angle-finding vial rotates through 360° for measuring, transferring and setting positive and negative angles from 0-90° and slopes from 0-50°. Accuracy ±0.3°.

The barrel-shaped and virtually unbreakable vials of acrylic glass are durably, permanently and unchangeably connected to the body by the patented SOLID Mounting System.

For all spirit levels with permanently mounted vials the accuracy - achieved through electronic adjustment and final checks - is at least 0.5mm/m = 0.029° in normal position.

We provide a 30-year guarantee for the durability of the vials when the level is used properly.

The design of the body and of all components of the NIVEAU ensures a **CLEAN effect.** 

Accumulation of debris is reduced and cleaning is very easy.

A contribution to accuracy.



Strato-silver anodized
1 horizontal vial, 1 vertical vial
1 vial rotating through 360°

L (cm)	Order code	
30	95030W	
40	95040W	
50	95050W	
60	95060W	
70	95070W	
80	95080W	
90	95090W	
100	95100W	
120	95120W	
150	95150W	
180	95180W	
200	95200W	

### L (cm) Order code

**NIVEAU GRAD Type 85 W** 

Powder-coated in signal color

1 horizontal vial, 1 vertical vial

1 vial rotating through 360°

30	85030W	
40	85040W	
50	85050W	
60	85060W	
70	85070W	
80	85080W	
90	85090W	
100	85100W	
120	85120W	
150	85150W	
180	85180W	
200	85200W	

### **NIVEAU GRAD Type 95 WM**

Strato-silver anodized 1 horizontal vial, 1 vertical vial 1 vial rotating through 360° Strong magnets

L (cm)	Order code
30	-
40	95040WM
50	95050WM
60	95060WM
70	95070WM
80	95080WM
90	95090WM
100	95100WM
120	95120WM
150	95150WM
180	95180WM
200	95200WM

#### **NIVEAU GRAD Type 85 WM**

Powder-coated in signal color 1 horizontal vial, 1 vertical vial 1 vial rotating through 360° Strong magnets

L (cm)	Order code
30	-
40	85040WM
50	85050WM
60	85060WM
70	85070WM
80	85080WM
90	85090WM
100	85100WM
120	85120WM
150	85150WM
180	85180WM
200	85200WM







#### **NIVEAU GEFÄLLE/NEIGUNG**

Spirit level made of aluminum box section, 22/50mm, sharp-edged, extruded, heat cured, with high torsional stiffness. Surface is strato-silver anodized.

This inclinometer consists of a rotating acrylic glass disc with a scale in degrees and a spirit level, mounted on a 13×13cm aluminum plate. The unit is fixed to the aluminum box section.

The circular scale shows 3 different measurements:

- 1. Angles of  $4\times90^{\circ} = 360^{\circ}$
- 2. Gradients from 0 to 100%
- 3. Slopes and inclines

#### **NIVEAU GEFÄLLE**

The aluminum box section is 22/50mm, sharp-edged, extruded, heat cured, with high torsional stiffness. It is strato-silver anodized, with setting brackets at each end, separated by 1,000mm.

One of the brackets contains a movable bolt with graduations up to 100mm. Gradients of up to 10% can be measured. The barrel-shaped and virtually unbreakable vial of acrylic glass is durably, permanently and unchangeably connected to the body by the patented SOLID Mounting System.

We provide a 30-year guarantee for the durability of the vials when the level is used properly.

The patented SOLID Mounting System ensures an accuracy of at least 0.5mm/m = 0.029° in normal position.

L (cm)	Order code
100	90100



#### **NIVEAU JUSTAGE**

with adjustable vials

Spirit level made of aluminum box section, 22/57mm, sharp-edged, extruded, heat cured, with high torsional stiffness.

1 horizontal and 1 vertical vial, made of acrylic glass, barrel-shaped, screwmounted and therefore manually adjustable.

#### Available at a surcharge:

3rd vial 90° 3rd vial 45°





Setscrews for manual adjustment are located at the top of the level.

L (cm)	Order code	
30	AL2-030	
40	AL2-040	
50	AL2-050	
60	AL2-060	
70	AL2-070	
80	AL2-080	
90	AL2-090	
100	AL2-100	
120	AL2-120	
150	AL2-150	
180	AL2-180	
200	AL2-200	
250	AL2-250	
300	AL2-300	

#### Type 95 NG, without magnets

L(cm)	Order code	
40	95040NG	
60	95060NG	
100	95100NG	

#### Type 95 NGM, with magnets

L(cm)	Oraer coae	
13	95013NGM	
20	95020NGM	
40	95040NGM	
60	95060NGM	
100	95100NGM	



#### **NIVEAU DOTS**

Spirit level made of aluminum box section, 22/50mm, extra strong, sharp-edged, extruded, heat cured, with high torsional stiffness.

2 horizontal and 2 vertical vials made of acrylic glass, barrel-shaped, strato-silver anodized surface, solid bridging plates at each end of the base. The bridging plates compensate for irregularities in the areas to be measured. Especially suitable for mounting components.

The patented SOLID Mounting System ensures an accuracy of at least 0.5mm/m = 0.029° in normal position.

L (cm)	Order code	
120	95120A4	
150	95150A4	
180	95180A4	
200	95200A4	



### THER SPIRIT LEVELS >> TEAK, DIE-CAST >> POCKET, ETC.





#### **NIVEAU TEAK**

Spirit level made of seasoned Kampala teak, 27/57mm, oiled, with a continuous recess grip.

1 horizontal vial and 1 vertical vial made of acrylic glass, barrel-shaped.

L (cm)	Order code	
30	80603	
40	80604	
50	80605	
60	80606	
80	80608	
100	80610	



#### **NIVEAU TRAPEZ DIE-CAST ALUMINUM**

Spirit level made of die-cast aluminum, powder-coated in signal color, milled working surface.

1 horizontal vial, 1 vertical vial made of acrylic glass, barrel-shaped. Accuracy in normal position 0.5mm/m = 0.029°.

L (cm)	Order code	
30	80303	
40	80304	
50	80305	
60	80306	
80	80308	





#### **NIVEAU POCKET**

Spirit level made of highly shock-resistant ABS, 16/46mm, in white or blue (special colors upon request).

1 horizontal vial, 1 vertical vial, 1 45° vial made of acrylic glass, barrel-shaped.

L (cm)	Order code	
22	80220W (color: white)	
22	80220B (color: blue)	

#### With 1m measuring tape

L (cm) Order code

22 80221W (color: white) 80221B (color: blue) 22



#### **NIVEAU MINICLIP**

Spirit level made of highly shock-resistant ABS, 13/32mm, with clip, in white or blue (special colors upon request).

1 horizontal vial, 1 vertical vial made of acrylic glass, barrel-shaped.

L (cm) Order code

10 80100W (color: white) 10 80100B (color: blue)

#### With 1m measuring tape, no clip

L (cm) Order code

10 80101W (color: white) 10 80101B (color: blue)



#### **NIVEAU KEYTAG**

Horizontal vial, 36/15/15mm, made of acrylic glass, on keychain, barrel-shaped.

Order code

80035

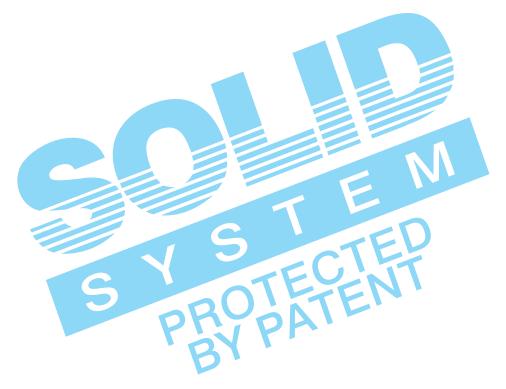
#### **BULLS-EYE SPIRIT LEVEL**

Acrylic glass, Ø40mm



Order code

80040









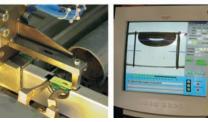












The high quality of WEISS spirit levels comes from the fact that the vials and vial holders are securely and permanently integrated into the body. This requires compensation for all manufacturing tolerances when the vials and vial holders are fitted.

The patented WEISS SOLID Mounting System ensures that this is carried out in an ideal manner.

Usual vial holders are rigid blocks that hardly fit in the box section due to individual production tolerances. For this reason, the vial holding system in WEISS spirit levels consists of two parts. Each of these can be firmly anchored in the box section as required. After fitting and adjustment of the vials and rapid fixing of all parts, the resulting unit rests without tension and therefore permanently on eight contact points in the body of the level.

Equalizer compounds, which might change the adjustment during slow curing, are not necessary with WEISS.

The superiority of the WEISS SOLID Mounting System is evident when the spirit level is subjected to knocking and blows. Even small deformations of the aluminum box section near the vials fail to affect the accuracy of the level.